



FASTTAP

OPERATING INSTRUCTIONS

1. Mounting surface must be clean and free of cuts and scratches.
2. Place top and bottom half of saddle on main. Insert bolts and tighten in a crisscross pattern, taking care not to rotate saddle on the main. Tighten the bolts until the flanges of the saddle come together along the outer edge. The flanges of the saddle may not come together next to the pipe. Bolt torque should not exceed 120 inch pounds.
3. Install service line in outlet. **IMPORTANT** - On compression type outlets, tighten compression nut all the way to shoulder of outlet.
4. Remove o-ring and cap, then insert drive key (33-2940-00) into punch.
5. Screw punch down until stop on drive key contacts the top of the tee, taking care not to stop until tap is complete.
6. To allow flow thru the service, back punch up until the top of the punch is flush with top of tee. It is important that the punch does not protrude above the tee.
7. Replace o-ring and cap. Screw down 1/4 turn past hand tight or 20-25 foot pounds.

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